Farida Mansoori

Production Manager · Rigid Packaging

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Plant performance

56 to 41 minutes — Median changeover across matched formats, measured through the first conforming part.

91% to 96% — Weekly schedule attainment across the same lines over two consecutive quarters.

Experience

Production Manager

Sandstone Arc Packaging | 2021-10 – Present

- Led daily staffing and output across three forming lines on two shifts. Reviewed the order sequence with planning each morning and assigned a recovery owner for missed runs.
- Reduced median changeover from 56 to 41 minutes by preparing tooling and material off-line. Timed matched formats from the last good part to the first conforming part.
- Improved schedule attainment from 91% to 96% after grouping short orders by tooling family and reserving a fixed maintenance window. Kept cancelled orders outside both denominators.
- Isolated held lots after a dimensional drift and reconciled stock by machine and time range. Quality determined lot disposition before production restarted.

Shift Production Supervisor

Nacre Dune Containers | 2017-05 – 2021-09

- Ran the night shift for two thermoforming lines. Assigned trained operators by format and kept unqualified relief staff off independent setup.
- Introduced a shift handover for active holds, unplanned stops and tooling due back from maintenance. Checked the incoming team's status record against the floor.

Summary

Production manager for food-contact packaging. Leads daily output, staffing and changeovers across three forming lines while coordinating maintenance access and lot holds. Uses comparable shift data to decide which losses the team should address first.

Education

BEng Manufacturing Engineering

Rimal Technical College | 2017

Skills

Production planning · Changeover reduction · Shift staffing · Lot traceability · Lean manufacturing

Languages Arabic · English